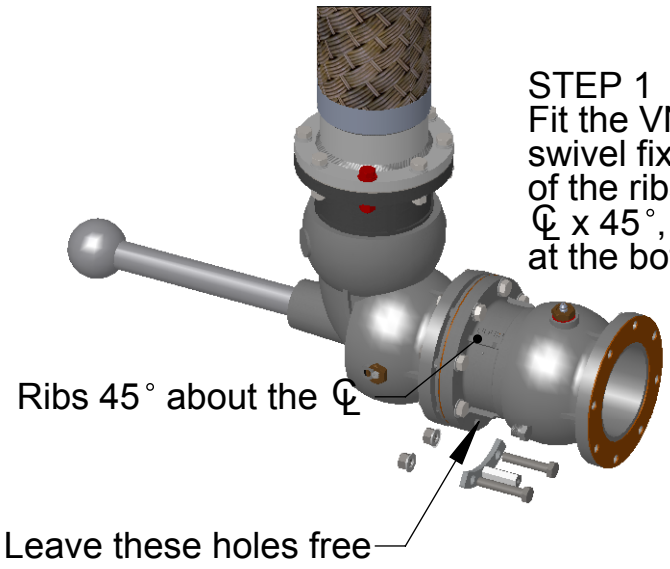
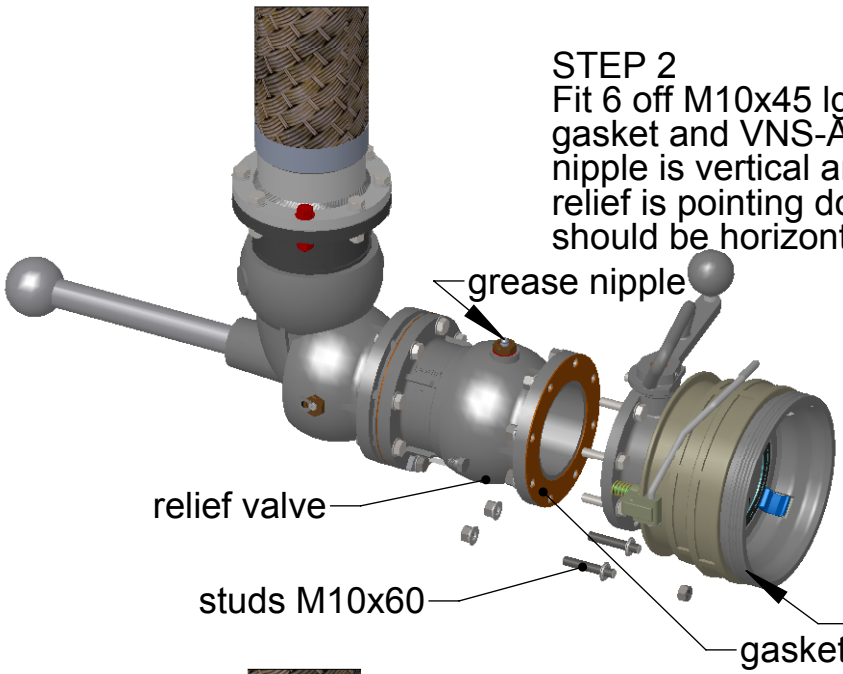
FITTING INSTRUCTIONS FOR THE SRL100 SWIVEL ROTATION LIMITER

LIQUIP PART No 59082
ISSUE A SHEET 1 OF 2



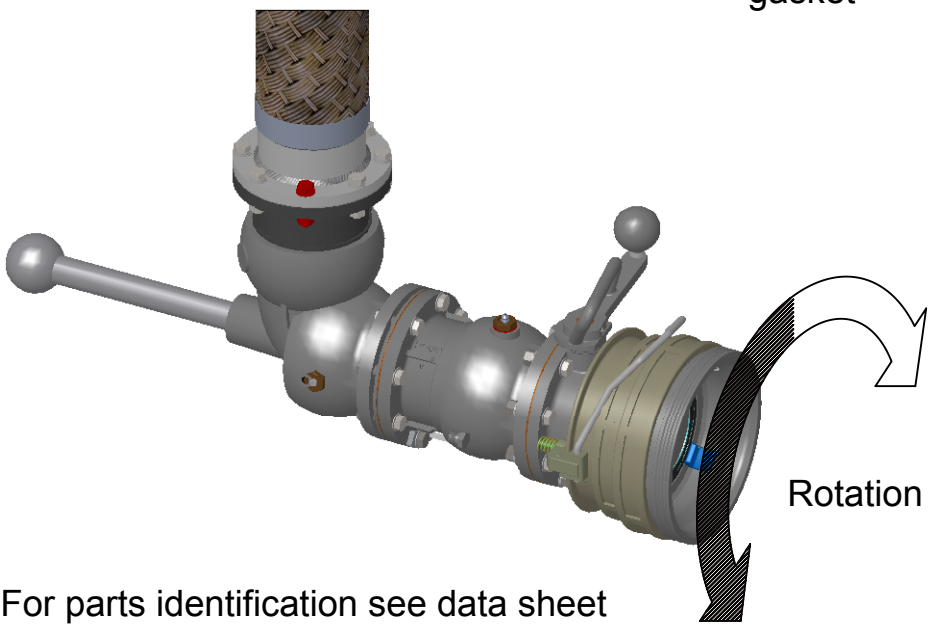
STEP 1
Fit the VNS-A4AVI swivel with male section of the swivel fixed to the VNC-A4AVI NOTE the orientation of the ribs on the swivel should be offset from the ℄ x 45°, fit 6 off bolts x 45 long leaving the 2 holes at the bottom free.

Fit the SRL100-3 swivel stop with the Bolts 55mm Long as shown, stop face matching the VNS-A4AVI flange face.



STEP 2
Fit 6 off M10x45 lg bolts through the API valve gasket and VNS-A4AVI, ensure the grease nipple is vertical and on the ℄ and the grease relief is pointing down. The API valve handle should be horizontal to the ground and at the top.

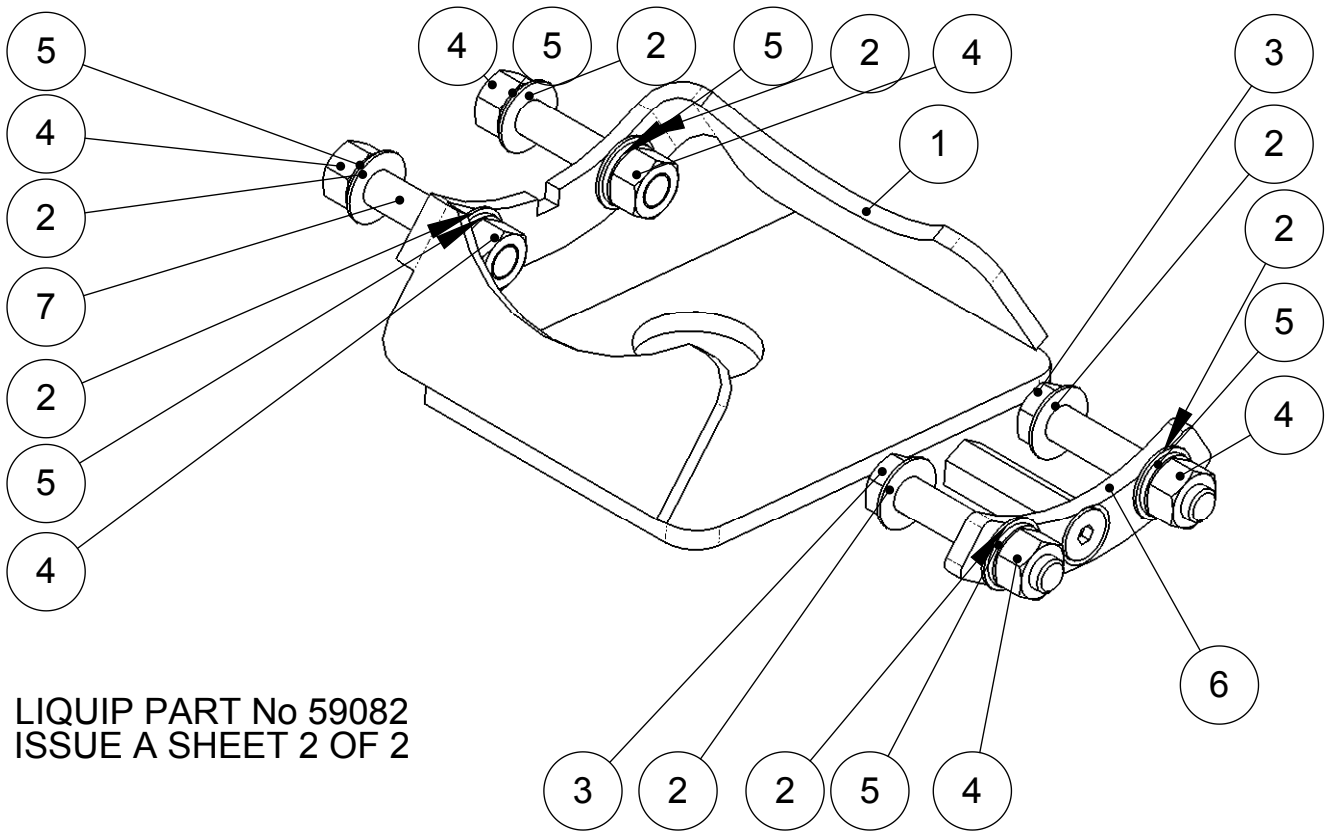
Take the 2 studs M10x60 lg and fit the bracket as shown with the face of the bracket on the VNS-A4AVI face. This should straddle the hexagonal stop. Tighten and secure all bolts & studs.



For parts identification see data sheet

LIQUIP

SRL100 SWIVEL ROTATION LIMITER



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BOM Table								
ITEM	PART No.	DESCRIPTION	DESCRIPTION (CONT')	QTY.	MATERIAL	GRADE	MASS (kg)	DWG No
1	SRL100-1	BRACKET MOUNT LIMITER SWIVEL	AVIATION SWIVEL ROTATION LIMITER	1	ALUMINIUM	6061	0.34	S105 709
2	5288	WASHER FLAT	M10 x 21 OD	8	Z/P STEEL	250	0.002	
3	4879	BOLT METRIC	M10 x 55 HX	2	Z/P STEEL	PC4.6	0.0453	
4	6744	NUT METRIC	M10	6	Z/P STEEL	CLASS 8	12.063	
5	5261	WASHER SPRING	M10 ASA MED	6	Z/P STEEL	250	2.389	
6	SRL100-3	LIMITER STOP BRACKET ASSEMBLY	AVIATION ROTATION LIMITER	1	SEE LIST		0.07	S105 909
7	55002	STUD METRIC	M10 x 60 LONG	2	STEEL	CLASS 8.8	0.000	

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